

KOHL S CORPORATION  
Form 8-K  
November 18, 2002

**SECURITIES AND EXCHANGE COMMISSION**

Washington, D.C. 20549

**FORM 8-K**

**CURRENT REPORT**

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): November 14, 2002

**KOHL S CORPORATION**

(Exact name of registrant as specified in its charter)

**Wisconsin**  
(State or other jurisdiction  
of incorporation)

**1-11084**  
(Commission file number)

**39-1630919**  
(IRS Employer  
Identification No.)

**N56 W17000 Ridgewood Drive**

**Menomonee Falls, WI 53051**

(Address of principal executive offices)

Registrant's telephone number, including area code: **(262) 703-7000**

**Item 5. Other Events.**

On November 14, 2002, Kohl's Corporation (the Company) issued a press release reporting the Company's earnings for the third quarter and the nine months ended November 2, 2002. The November 14, 2002 press release is attached hereto as an exhibit and is incorporated herein by reference.

**Item 7. Exhibits.**

Exhibit No.

Description

99.1

Press Release dated November 14, 2002.

**SIGNATURE**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

KOHL S CORPORATION

Date: November 18, 2002

/s/ Richard D. Schepp\_\_\_\_\_

Richard D. Schepp

Executive Vice President,

General Counsel and Secretary

**EXHIBIT INDEX**

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99.1

Press Release dated November 14, 2002.