

TELETECH HOLDINGS INC

Form 8-K

July 13, 2005

**UNITED STATES  
SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549**

**FORM 8-K**

**CURRENT REPORT**

**Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934**

Date of Report (Date of earliest event reported): **July 13, 2005**

**TeleTech Holdings, Inc.**

(Exact name of registrant as specified in its charter)

**Delaware**  
(State of  
Incorporation)

**0-21055**  
(Commission  
File Number)

**84-1291044**  
(I.R.S. Employer  
Identification No.)

**9197 S. Peoria Street, Englewood, Colorado 80112**  
(Address of principal executive offices, including Zip Code)

Telephone Number: **(303) 397-8100**  
(Registrant's telephone number, including area code)

**Item 2.05. Costs Associated with Exit or Disposal Activities**

(b) On July 7, 2005, TeleTech Holdings, Inc. (the Company ) opted to elect an early lease termination option to close its Customer Management Center located in Glasgow Scotland in the second quarter 2006.

The Company hereby incorporates by reference the press release dated July 13, 2005 attached hereto as Exhibit 99.1

**Exhibits**

99.1 Press Release issued by TeleTech on July 13, 2005

**SIGNATURE**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

TeleTech Holdings, Inc.

By: /s/ Kenneth D. Tuchman  
KENNETH D. TUCHMAN  
Chief Executive Officer

Dated: July 13, 2005

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**EXHIBIT INDEX**

<b>EXHIBIT NUMBER</b>	<b>DESCRIPTION</b>
99.1	Press Release Dated July 13, 2005 TeleTech Announces Decision to Exit Customer Management Center in Glasgow, Scotland